



Helena Agri-Enterprises, LLC  
Proposal #HTS-2310-0419  
April 22, 2019  
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Please provide the following information:

SITE ADDRESS: 601 West Main St. Casey, IL 62420

SITE CONTACT/PHONE: RANDY CREECH cell 217 264 5909 Office 217 932-4036

BILLING ADDRESS: 601 West Main St. Casey, IL 62420

BILLING CONTACT PHONE/EMAIL: RANDY CREECH 217 264 5909  
CREECHR@HELENAAGRI.COM

#### PROPOSAL ACCEPTANCE

The above-proposed inspection specifications, terms and conditions, and warranty are satisfactory and are hereby accepted. Heartland Tank Services, Inc. is authorized to perform work as specified.

DATE: 7-29-19  
ESTIMATED EMPTY DATE: 8-1-19

HELENA AGRI-ENTERPRISES, LLC

  
Signature

Branch Manager  
Title

Corporate Office  
PO Box 3668  
Englewood, CO 80155-3668



Phone: 800.774.3230  
Local: 303.773.3230  
Fax: 800.303.7201

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**API 653 INSPECTION PROPOSAL**

Helena Agri-Enterprises, LLC  
601 W. Main St  
Casey, IL 62420

April 22, 2019  
Proposal #HTS-2310-0419  
Site: Casey, IL

Attn: Mr. Jim Wagner

We sincerely appreciate the opportunity to submit this proposal for your consideration according to the following specifications, terms, pricing and delivery.

**ITEM I: TWO (2) API 653 INSPECTIONS - FOR THE EXISTING WELDED STEEL TANKS LOCATED IN CASEY, ILLINOIS.**

1 – 38' Diameter x 32' High Tank 3

1 – 38' Diameter x 32' High Tank 4

**TANKS WILL HAVE THE FOLLOWING PERFORMED:**

Visually inspect floor plates & center support columns. Conduct vacuum-testing of all floor weld seams, *unless coated*. \*

Visually inspect interior shell plates, welds and roof structure. Visually inspect interior floor to shell chime weld. Visually inspect exterior shell plates and welds. Visually inspect roof plates and welds. Perform UT (ultrasonic thickness) testing on tank interior floor, shell, and exterior plates and provide mapping. Visually inspect nozzles and appurtenances. Perform elevation survey of tank foundation. Provide written report, within 45 days of inspection, on all findings, including minimum thickness calculations, shell remaining life calculations, UT measurement readings, photographs, and any recommended or required repairs, according to API 653 Specifications. Provide a preliminary report prior to leaving jobsite, unless circumstances prevent ability to do so. All inspections are performed by Qualified Technicians. All testing equipment and lighting will be provided by Heartland Tank Services, Inc.

**Tank(s) must be clean for effective evaluation. Refer to Terms and Conditions.**

**\*Vacuum testing will not be completed on floors with internal coating.**

**PRICE TOTAL INSPECTIONS & REPORTING COST**

**TWO TANKS, ONE TRIP ..... \$8,538.00**

**RE-INSPECTION OF REPAIRS**

If **Helena Agri-Enterprises, LLC** elects to repair based on initial inspection recommendations, and requests Heartland Tank Services, Inc. to return and evaluate the repairs, Heartland Tank Services, Inc. would require written weld procedures and welder qualifications prior to commencement of work. Actual travel costs/mileage, per diem and hourly rate will apply.

**PAYMENT TERMS: 100% due upon delivery of final report.**

**PROPOSAL VALIDITY: 30 DAYS**